

**PCR-310
PCR-410**

with TR-310

Installation and Operating Instructions

Electronic refrigeration control
with mains transformer



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1 Unpacking the unit and conditions of use

Before and when unpacking the unit, make a visual inspection to identify any possible damage which may have occurred during transportation. Please look for loose parts, dents, scratches, etc.

Report any damage immediately to the freight company. (Please see "Conditions if damage has occurred".) In other cases, the latest edition of the "General conditions for the supply of goods and services" issued by the ZVEI (German Central Association for the Electrotechnical Industry) shall apply.

Before disposing of the packaging, please check it for loose functional parts and information leaflets.

So that we can process warranty claims, please give an exact description of the defect (with a photograph, if appropriate) and state the model designation of the unit.

Please keep these operating instructions at the place where the equipment is used.

2 General instructions

Work on the electrical devices and switching equipment may only be carried out by appropriately qualified personnel. The relevant safety and environmental regulations must be followed.

FLICA equipment is free from PCBs, PCTs, asbestos, formaldehyde, cadmium and water-repelling substances.

The design of the equipment has taken into account the Standards EN 50081-1,2 (emitted interference), EN 50082-1 (immunity to interference), EN 60335-1 (electrical safety), IEC 695-2-1 to -2-3 (fire resistance, glow-wire test).

Safety tests in accordance with EN 60335-1 (DIN VDE 0700 T500) have been performed in the factory on all equipment.

3 Use and function

3.1 Use for the purpose intended

- This controller is designed to control ambient and media temperatures in cold stores and refrigeration systems and to control existing defrost equipment for one refrigeration circuit in each case.



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- The controller must not be used as a safety cut-out device or excess temperature limiter.
- The controller should preferably be connected to the mains transformer supplied with the unit. Where the power supply is provided by the customer, the permissible voltage ranges must be adhered to.
- The mains transformer supplied with the equipment is only to be used with the PCR-310 and PCR-410 controller.

If the controller and/or transformer are used for purposes other than those stated here, it shall not be considered to be use for the purpose intended.

- Only connect sensors supplied with the unit. If a replacement sensor is required, only use sensors of the same type (part no. H61007).
- The controller is **not** intended for use in vehicles because the possible operating voltage ranges, interference level and environmental operating conditions exceed the limits for which the controller can be used.
- Please take the application limits into account (see Technical Data, Chapter 12).

3.2 Function

The PCR-310/-410 are microprocessor-controlled cold store controls for refrigeration and deepfreeze systems with a "snap-in" installation housing to fit in an aperture 28.5 x 70.5 mm and featuring:

- Compressor control (dependent upon cold store temperature) with delayed start-up.
- Evaporator fan control
 - Σ Fan either in combination with compressor or
 - Σ operating continuously or
 - Σ switched via the evaporator thermostat.
- Defrost control limited thermostatically, either for electrical heating or hot-gas defrosting.

Defrosting is initiated via programmable intervals of time, max. 24/day.

- Only PCR-410 with alarm output with relay, closer contact.

A mains transformer supplied with the unit is provided as a power supply.

4 Safety



4.1 Sources of danger

- Caution - Mains voltage!
- Never expose the unit or transformer to water or moisture. Risk of malfunction and short circuit. Only use the unit when it is adjusted to normal ambient temperature (+15 to +30 °C). Extreme changes in temperature in combination with high atmospheric humidity may lead to the formation of condensed water.
- Even if the control-circuit voltage is switched off, high voltage may still be applied to the unit. For this reason, **isolate all electric circuits before starting any service work.**
- Never expose the unit or transformer to excessive heat, dust and vibrations. Avoid knocks and pressure loads. If the housing is damaged, there is a risk of an electric shock causing death or injury.
- If the unit cannot be operated without the risk of danger, it must be taken out of service and precautions taken so that it cannot be switched on again unintentionally.

This applies, in particular, if:

- ⇒ The housing has damage which is visible,
 - ⇒ the unit is no longer operational or
 - ⇒ it has been stored for a long time in unfavourable conditions.
- The unit and transformer must not be opened. If the unit or transformer is assumed defective, send it back to the dealer or manufacturer with a precise description of the defect.



4.2 Safety precautions

- All electromagnetic loads (solenoid valves, contactors, alarm horns, motors) should be interference suppressed directly at the coil with RC elements. Please note the maximum contact rating of the relays and terminals.

If this is not observed, there is a risk that the contacts may pit or stick, with the result that the refrigeration system will not operate correctly and the refrigerated items may be damaged.

- Sensor leads are to be routed separately from mains voltage wires: the clearance should be at least 5 cm.
- Sensor leads must not be routed in multiple cables with other leads carrying mains voltage, otherwise the system may malfunction.
- Tighten the terminals carefully; excessive strain will result in damage to the controller or transformer.



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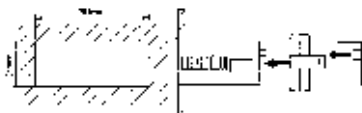
5 Installation and commissioning

5.1 Mechanical installation

- **"Snap-in" housing:**

Fit the unit in an aperture 28.5 x 70.5 mm and secure it with the relevant mounting frame

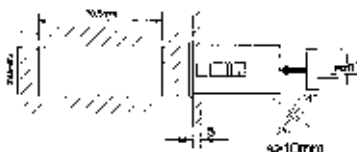
- a) housings with terminal box cover plate
(max. thickness 22 mm):**



- b) housings without terminal box cover plate
(max. wall thickness 18 mm):**

For walls thicker than 10 mm: remove side plastic spacers from the mounting frame.

For the final fixing at the unit side screws have to be tightened carefully.



Sensor:

- Use a cable clamp to secure sensor T1 in a suitable position.
- Secure evaporator sensor T2 in the evaporator fin core at the point where it is suspected icing is the greatest. It is advisable to use a point in the lower third of the finned evaporator.

Mains transformer:

- Fit onto back panel of electrics cabinet using the side mounting holes and screws with a max. diameter of 3.5 mm.



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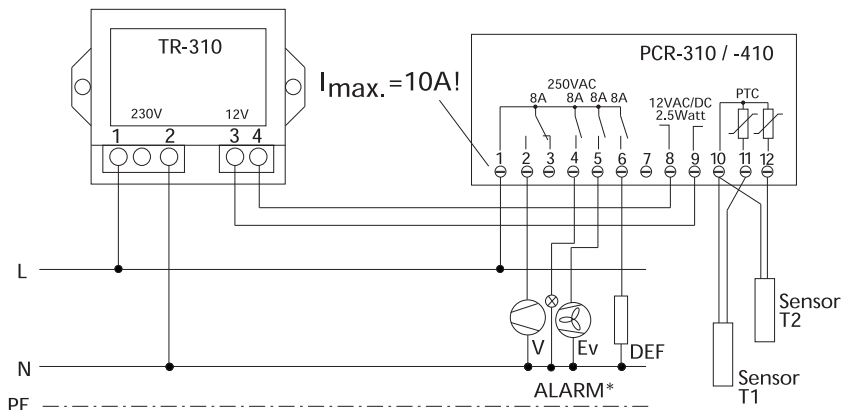


5.2 Electrical installation

CAUTION: The mains voltage and system frequency must be the same as the nominal values on the device's rating plate.

Work on electrical systems must be performed by qualified personnel. Relevant local safety regulations must be observed.

Wiring diagram;



* only PCR-410

Mains transformer:

Terminal:	Description:
1 – 2	230 V AC = Mains voltage supply, input
3 – 4	12 V AC = Low voltage, on terminal 8 – 9 of the controller.

Caution: It is preferable to connect the controller to the mains transformer supplied.

If the power supply is provided by the customer, the permissible voltage ranges are to be adhered to.

The voltage supply may be either smoothed direct voltage (12 V DC +/- 10 %) (any polarity) or alternating voltage (12 V AC +/- 10 % / 50 - 60 Hz).



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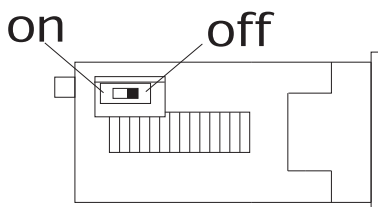
Controller

Connection:	Description:
1 – 2	V = Compressor contactor (cooling)
1 – 4 (PCR-410)	Alarm = Remote alarm, indicator lamp or contactor
1 – 5	Ev = Evaporator fan (contactor)
8 – 9	12V AC/DC = Power supply
10 – 11	T1 = Cold store sensor
10 – 12	T2 = Evaporator sensor

☛ Instructions:

- The total current via terminal 1 of the common relay connection must not exceed 10 A.
- Pay attention to the contact loading of the relay (8 A resistive load, 2A inductive load). As a general rule, contactors are recommended.
- The maximum tested sensor cable length is 50 m, with a minimum cross section of 2 x 0.75 mm². Solder the extension cable to the sensor cable to prevent contact resistances.
- It is advisable to use shielded sensor extension cables. All shields must be routed at the side of the controller to one earth/protective potential. The extension cable shield must not be connected on the sensor side, otherwise bonding currents may occur via the shielding.
- The controllers are designed respecting the highest degree of immunity to interference. If the local interference level exceeds the immunity data might get lost (AL1 in display) and the controllers switches to the preprogrammed setting values. This is not a malfunction of the controller. In such cases the means to suppress interference have to be improved (RC-elements, shielded lines).

5.3 Setting the DIP switch for the emergency setpoint



The DIP switch is at the side of the controller.

- **Selection of the emergency setpoint value** for the cold store temperature:

This will be activated if the data in the memory is lost and if alarm **AL1** is activated. This sets all program parameters to the preset value. The cold store temperature setpoint can be preset to +4 °C or –18 °C, as desired. This ensures that chilling systems with temperatures above zero do not freeze and deepfreezer installations do not thaw.

DIP switch 1, Pos.: **off**: Setpoint value at +4 °C for emergency operation. Advisable for chilled storage (= Preset value).

DIP switch 1, Pos.: **on**: Setpoint value at –18 °C for emergency operation. Advisable for deepfreezers.

6 Operation of the controller


Front view of controller:



6.1 Switching on the operating voltage

The controller is started by means of a control switch provided by the customer.

The first time the controller is started, pre-programmed setting values are used which at a later point can be adapted for individual requirements.

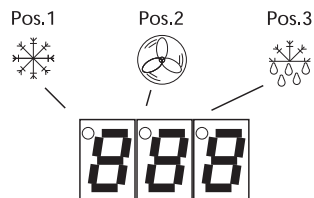
If alarm "AL 2" (temperature in refrigerated chamber too high or too low) is displayed when the controller is switched on, this can be cleared by pressing the  key.

6.2 Display

During normal operation the current cold store temperature is displayed. It is measured with cold store sensor T1.









In the event of an alarm, the most recent alarm message (e.g. **AL1**) and the cold store temperature are displayed alternately. Three spot indicators show the switching status of the relays during operation:




- Pos. 1: On : Compressor relay on.
 Off: Compressor relay off.
 Flashes: Compressor start-up delay E05 active.
- Pos. 2: On : Evaporator fan relay on.
 Off: Evaporator fan relay off.
- Pos. 3: On: Defrost relay on.
 Off: Defrost really off.
 Flashes: Drain time E09 is running.











6.3 Key functions




- Never operate the keys with sharp objects (screwdriver or similar).

Display of setpoint temperature:	Press and hold down  key.
Clear alarm messages:	Press  key. (If the sensor is faulty, switch mains voltage ON/OFF).
Evaporator temperature display:	Press  and  keys in sequence and hold both down.
Manual defrost initiation:	Press  key for 5 seconds.
Display of time until the next defrost:	Press  and  keys in sequence and hold both down. (Display in hours and minutes).
Display limit value for excess temperature alarm: (cold store sensor T1)	Press  key.

- Change input values by using the  and  keys with the  key pressed down.
- Input parameters, e.g. the differential, are indicated by "E" and a 2-digit number, e.g. "E01".

- The input parameters are grouped together in two programming levels:
 - **Access the first programming level** by pressing the  and  keys at the same time for 5 seconds.
 - Then use the  and  keys to access the parameters to be changed.
 - **Access the second programming level** by pressing the  and  and the  key simultaneously for 5 seconds.
- To exit from the programming levels and save the data, press the  key after the last input parameter.
If no key is pressed in either of the programming levels for 10 minutes, this mode will be exited **without** the data being saved.
- Do not display altered parameter values before saving the data as it will be reset to its former value.

6.4 Setting the cold store temperature






Press and hold down the  key. Adjust the setpoint for the value in question using the  or  key.

Adjustment is possible within the limits of the input parameters E12 and E13.






The factory setting is +4 °C.

6.5 Changing the cold store temperature difference, defrost cycle and alarm temperature

Access to the first programming level:

- Press and hold down the  and  keys at the same time for approx. 5 seconds
(**E01** appears in display).
- Setting: Press and hold down the  key.
Adjust the setpoint value to the desired figure using the  or  key.

Input parameters and input ranges:

Parameter in display ( or )	Setting range ( and  or )	Preset
E01 Cold store temp. difference	1 to 20 K	2 K
E02 Time between 2 defrost cycles	1 to 24 hours	8 hours
E03 Alarm temperature difference	-50 K to +50 K	20 K

If the set temperature difference E03 is negative,
an alarm is given if it is too cold in the refrigerated area,
e.g. E03 = -10 K, cold store setpoint = -18 °C
→ alarm at -28 °C in refrigerated area.


If the set temperature difference E03 is positive,
the alarm is given if it is too warm in the refrigerated area,
e.g. E03 = +10 K, cold store setpoint value = -18 °C
→ alarm at -8 °C in the refrigerated area.

Attention: any change of the cold store set point value changes
also the alarm temperature.

If E03 is set to 0, no alarm will be given.









- **Exiting programming mode:** Press the  key after the last level has been entered.

6.6 Manual defrost






Press and hold down the  key for 5 seconds. The manual defrosting process will be initiated.

7 Programming

Access to the second programming level:

- Press and hold down the ,  and  keys at the same time for approx. 5 seconds
(E01 appears in display).
- Use  or  key to select parameters.
- Setting: Press and hold down the  key.
Adjust the setpoint value to the desired figure using the  or  key.

7.1 Input parameters and input ranges:

Parameter in display ( or )		Setting range ( and  or )	Preset
E01	Cold store temp. difference	1 to 20 K	2 K
E02	Time between 2 defrost cycles	1 to 24 hours	8 hours

- ☛ **Once the controller has been switched on, defrosting occurs for the first time at the end of the first time interval.**



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- ☛ **After defrosting has been initiated manually, the next time defrosting takes place is after a complete time interval has elapsed.**
- ☛ **If the time interval between two defrost cycles is changed when the system is in operation, the new time interval will not be applied until after the next time defrosting has occurred.**

E03	Alarm temperature difference	-50 K to +50 K	20 K
E04	Delay time – Alarm	0 to 99 mins.	10 mins.
E05	Compressor start-up delay	0 to 15 mins.	5 mins.
E06	Defrost type 1 = Electrical (compressor off) 2 = Hot gas (compressor on)	1 or 2	1
E07	Defrost limit temperature	0 to 50 °C	8 °C
E08	Defrost time limit	1 to 99 mins.	25 mins.
E09	Drainage time, evaporator	0 to 99 mins.	3 mins.
E10	Time delay, fan	0 to 500 secs.	30 secs.
E11	Evaporator fan control 1 = Fan with compressor. 2 = Continuous fan operation, except during defrosting. 3 = Fan run-on. If there is an undershoot in the cold store temperature, the fan is switched on by evaporator sensor T2. The fan is switched off again once the desired cold store temperature is attained or exceeded.	1, 2 or 3	1

E12	Minimum permissible cold store temp.	-55 °C to E13	-55 °C
E13	Maximum permissible cold store temp.	E12 to +50 °C	+50 °C
E14	Display during defrosting 1 = "dEF" in display. 2 = Current cold store temperature in display. 3 = Retaining temperature in display when defrosting is initiated until the current cold store temperature reaches the retained value again. This is for a maximum of 15 minutes after the end of defrosting.	1, 2 or 3	1




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E15	Sensor calibration T1 (cold store)	-5 to +5 K	0 K
E16	Sensor calibration T2 (Evaporator)	-5 to +5 K	0 K
E17	Operating of compressor relay if cold store sensor T1 is defective	0 = Relay de-energizes 1 = Relay is perma- nently energized 2 = Alternately ener- gized/de-ener- gized according to time set in E18 and E19.	2
E18	"On" time at E17	1 to 99 mins.	15 mins.
E19	"Off" time at E17	1 to 99 mins.	15 mins.

To exit from the programming mode:

Press the  key after inputting the last level.

7.2 Sensor calibration (parameters 15 and E16)

The cold store and evaporator sensor can be calibrated.

Note: An additional line resistor of 7 Ω in each case, caused by the extension of the sensor cable, results in a change in the temperature display by +1K.

How to proceed: Measure the temperature at the sensor concerned with a calibrated thermometer or submerge the sensor in well mixed iced water (0 °C)

Compare the measured temperature with the temperature displayed on the unit display.

If the measured temperature is lower than the one displayed, set the negative difference as the programming value (e.g. -2 K).

If the measured temperature is higher than the one displayed, set the positive difference as the programming value (e.g. 2 K).

The temperature display is then corrected by the set value.



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8 Maintenance

The controller and mains transformer do not require any maintenance. The controller does not have any fuses so, if brief voltage spikes occur, the refrigeration system will not stop operating for a prolonged period. Once the disturbance has passed, the controller will automatically start up again.

Cleaning the housing: Only a dry anti-static cloth may be used to wipe clean all plastic parts. Do not use water or cleaning agents containing solvents!

9 Alarm messages

If an alarm occurs, a code on the display will alternate with the cold store temperature and the alarm relay (PCR-410 only) will switch on.

Display	Meaning
AL1	Program memory data loss. The preset values will be used as an emergency program. The setpoint value will be set to +4 or -18 °C, depending on the selection of DIP switch 1.
AL2	Limit value (= setpoint value + E03) at sensor T1 exceeded and delay time E04 elapsed.
AL3	The sensor temperature at sensor T1 is above 50 °C or below -55 °C.
AL4	The specified setpoint value is outside the limits E12 and E13
AL5	Cold store temperature sensor T1 – short circuit or break in wiring. Compressor switches as a function of parameter E17
AL6	Evaporator temperature sensor T2 – short circuit or break in wiring. Safety times are used, for the fan run-on function the fan is controlled with the compressor by the evaporator fan control E11 automatically switching from 3 to 1.  After sensor T2 has been repaired, E11 must be reset manually from 1 to 3.





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Clearing alarm:

Press the  key.

All alarm messages, with the exception of AL2, are also reset by switching off the operating voltage. AL2 can only be reset using the  key.

10 Problem solving

Fault	Cause	Remedy
Evaporator fan does not switch on during cooling when the programmed setting of parameter E11 is set to position 3 (fan run-on).	Evaporator sensor T2 has fallen out of the fins.	Refit sensor.

11 Warranty conditions

- Warranty is provided for a period of 12 months, starting at the date the item was delivered. Proof of this should be furnished in the form of a delivery note or invoice.
- All functional faults caused by poor workmanship or faulty materials will be repaired free of charge during the warranty period.
- More extensive claims, in particular for consequential damage, are excluded.
- Damage or malfunctioning caused by the equipment being handled incorrectly or by non-compliance with the operating instructions shall not be covered by the warranty.

The warranty shall be invalidated if any work is carried out on the appliance.



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12 Technical data

Mains voltage/frequency:	Controller: 12 V AC $\pm 10\%$, 50/60 Hz, 12 V DC $\pm 10\%$
	Trans- Primary: 230 V AC $\pm 10\%$, former: 50/60 Hz, Secondary: 12 V AC.
Rated wattage:	2.5 watts
Display:	3-digit, 7-segment, red LED, 14.2 mm
Resolution:	1 K
Measuring range:	-55 to +50 °C
Outputs:	1 relay with changeover contact 8 A, 230 V AC, resistive load (cooling) 1 relay with N.O. contact, 8 A, 230 V AC, resistive load (defrost heating) 1 relay with N.O. contact, 8 A, 230 V AC, resistive load (fan control)
	only PCR-410: 1 relay with N.O. contact, 8 A, 230 V AC, resistive load (remote alarm control)

Caution: The total current via the common relay connection, terminal no. 1, must not exceed 10 A.

Control performance:	Two-step
Display accuracy:	$\pm 0,5$ °C, ± 1 digit, at 25 °C
Operating conditions:	0 to 50 °C, 30 to 85 % R.H., excluding dew
Storage temperature:	-20 to +80 °C
Data back-up:	Non-volatile memory (EEPROM)
Selection of emergency setpoint:	DIP switch, at side of unit (off = +4 °C / on = -18 °C)



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Sensor:	2 sensors, PTC sensors T1 = Control signal to compressor relay T2 = Control signal to defrost limitation and fan control
– Sensor cable length:	2.5 m
– Range where cable: can be used:	–30 °C to +80 °C not fixed –40 °C to +80 °C fixed
– Sensor accuracy:	±2 %
Housing:	Transformer: L x W x H = 47 x 52 x 34 mm, EL type, encapsulated Controller: L x W x H = 70 x 74 x 32 mm, ABS plastic, self-extinguishing (UL 94 V0)
Protective rating:	Housing: IP 20, front panel: IP 52 Class of protection 2
Terminals:	10 A screw-type terminal strips, with wire protection, tightening torque 0.6 Nm Max. core cross section 1.5 mm ²
Weight:	Controller: Approx: 320 g (inc. 2 sensors) Transformer: Approx. 195 g

Only operate the unit in dry places.

Errors in the technical data are excepted. We reserve the right to make changes without prior notice.